Amendments to the Claims

1. (Original) A process for producing an optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6):

$$\begin{array}{c|c}
R^5 & * C00H \\
H0 & R^7 & R^8 & 0R^2
\end{array}$$

wherein R^2 is an alkyl group, R^5 to R^8 are each independently a hydrogen atom or a substituent; and the symbol * is a chiral carbon atom,

or a salt thereof, which comprises reacting a benzaldehyde of the formula (1):

$$R^5$$
 R^6
 R^6
 R^8
 R^8

wherein R¹ is a protective group; and R⁵ to R⁸ are each the same as defined above, with a glycolic acid derivative of the formula (2):

$$R^2O$$
 $COOR^3$ (2)

wherein R³ is a hydrocarbon group, and R² is the same as defined above, hydrolyzing the resulting product to give a cinnamic acid of the formula (4):

wherein R¹, R², and R⁵ to R⁸ are each the same as defined above, or a salt thereof, and subjecting the cinnamic acid (4) or a salt thereof to asymmetric hydrogenation to give an optically active phenylpropionic acid of the formula (5):

$$\begin{array}{c|c}
R^5 & * C00H \\
R^10 & R^7
\end{array}$$

wherein all the symbols are each the same as defined above, or a salt thereof, followed by deprotection.

2. (Original) A process for producing an optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6):

$$\begin{array}{c}
R^{5} \\
 + COOH \\
 + R^{8} \\
 + COOH
\end{array}$$
(6)

wherein R² is an alkyl group; R⁵ to R⁸ are each independently a hydrogen atom or a substituent; and the symbol * is a chiral carbon atom,

or a salt thereof, which comprises reacting a benzaldehyde of the formula (1):

$$R^5$$
 R^6
CHO
 R^10
 R^8
(1)

wherein R¹ is a protective group; and R⁵ to R⁸ are each the same as defined above, with a glycolic acid derivative of the formula (2):

$$R^2O$$
 $COOR^3$ (2)

wherein R^3 is a hydrocarbon group, and R^2 is the same as defined above, followed by hydrolysis to give a cinnamic acid of the formula (4):

$$\begin{array}{c|c}
R^5 & R^6 \\
\hline
R^10 & R^8 & OR^2
\end{array}$$
(4)

wherein R¹, R², and R⁵ to R⁸ are each the same as defined above, or a salt thereof, and subjecting the cinnamic acid (4) or a salt thereof to asymmetric hydrogenation.

3. (Original) A process for producing an optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6):

wherein R^2 is an alkyl group; R^5 to R^8 are each independently a hydrogen atom or a substituent; and the symbol * is a chiral carbon atom,

or a salt thereof, which comprises reacting a 4-hydroxybenzaldehyde of the formula (7):

$$R^5$$
 R^6
 R^8
 R^8
 R^8
 R^8

wherein R⁵ to R⁸ are each the same as defined above, with a glycolic acid derivative of the formula (2):

$$R^2O$$
 COOR³ (2)

wherein R³ is a hydrocarbon group; and R² is the same as defined above, followed by hydrolysis to give a 4-hydroxycinnamic acid of the formula (9):

$$\begin{array}{c|c}
R^5 & COOH \\
HO & R^8 & OR^2
\end{array}$$
(9)

wherein R², and R⁵ to R⁸ are each the same as defined above, or a salt thereof, and subjecting the 4-hydroxycinnamic acid (9) or a salt thereof to asymmetric hydrogenation.

- **4.** (Currently amended) The process according to any one of claims 1 to 3 claim 1, wherein the asymmetric hydrogenation is carried out in the presence of a chiral catalyst.
- **5.** (Currently amended) The process according to any one of claims 1 to 4 claim 1, wherein the chiral catalyst is a transition metal complex.
- **6. (Original)** The process according to claim 5, wherein the transition metal complex is a complex of the metal of Groups 8 to 10 in the periodic table.
- 7. (Original) A process for producing an optically active carboxylic acid of the formula (12):

$$R^{12}$$

* COOR 13

 $0R^{14}$
(12)

wherein R^{11} and R^{12} are each independently a hydrogen atom or a substituent; R^{13} is a hydrogen atom, an optionally substituted hydrocarbon group or a metal atom; R^{14} is a hydrogen atom or a protective group; and the symbol * is an chiral carbon atom, or a salt thereof, which comprises subjecting an α,β -unsaturated carboxylic acid of the formula (11):

$$R^{12}$$
 R^{11}
 $COOR^{13}$
 OR^{14}
(11)

wherein R^{11} to R^{14} are each the same as defined above, or a salt thereof, to asymmetric hydrogenation in the presence of a transition metal complex, provided that when the transition metal complex is rhodium, the protective group represented by R^{14} in the above formula (11) is a group other than acyl.

- **8.** (Original) The process according to claim 7, wherein the transition metal complex is a complex of the metal of Groups 8 to 10 in the periodic table.
- 9. (Currently amended) The process according to claim 1-or-3, wherein the chiral catalyst is a mixture of a chiral ligand and a transition metal compound.
- 10. (Currently amended) The process according to any one of claims 1 to 3 claim 1, wherein the optically active phenylpropionic acid of the formula (5) or a salt thereof obtained by the method according to any one of claims 1 to 3 claim 1 is crystallized from a solvent.
- 11. (Original) The process according to claim 10, wherein the solvent used for the crystallization is a member selected from the group consisting of hydrocarbons, alcohols, ketones and water, and a mixture thereof.
- 12. (Currently amended) The process according to any one of claims 1 to 3 claim 1, wherein the optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6) or a salt thereof obtained by the method according to any one of claims 1 to 3 claim 1 is crystallized from a solvent.
- **13.** (Original) The process according to claim 12, wherein the solvent used for the crystallization is a member selected from the group consisting of aromatic hydrocarbons, aliphatic hydrocarbons, alcohols and water, and a mixture thereof.
- **14. (Original)** A process for producing an optically active phenylpropionic acid of the formula (5):

wherein R¹ is a protective group; R² is an alkyl group; R⁵ to R⁸ are each independently a hydrogen atom or a substituent; and the symbol * is an chiral carbon atom, or a salt thereof

which comprises subjecting a cinnamic acid of the formula (4):

wherein R¹, R², and R⁵ to R⁸ are each the same as defined above, or a salt thereof, to asymmetric hydrogenation.

15. (Original) A process for producing an optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6):

$$\begin{array}{c|c}
R^5 & * C00H \\
H0 & R^7
\end{array}$$

$$\begin{array}{c}
R^6 \\
R^8 & 0R^2
\end{array}$$
(6)

wherein R^2 is an alkyl group; R^5 to R^8 are each independently a hydrogen atom or a substituent; and the symbol * is a chiral carbon atom,

or a salt thereof, which comprises subjecting a cinnamic acid of the formula (4):

$$\begin{array}{c|c}
R^5 & R^6 \\
\hline
R^10 & R^8 & OR^2
\end{array}$$
(4)

wherein R¹, R², and R⁵ to R⁸ are each the same as defined above, or a salt thereof, to asymmetric hydrogenation.

16. (Original) A process for producing an optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6):

$$\begin{array}{c}
R^{5} \\
 + C00H \\
 + R^{8} \\
 + C00H
\end{array}$$
(6)

wherein R^2 is an alkyl group; R^5 to R^8 are each independently a hydrogen atom or a substituent; and the symbol * is a chiral carbon atom,

or a salt thereof,

which comprises subjecting a 4-hydroxycinnamic acid of the formula (9):

$$\begin{array}{c|c}
R^5 & C00H \\
HO & R^8 & OR^2
\end{array}$$

wherein R^2 , and R^5 to R^8 are each the same as defined above, or a salt thereof to asymmetric hydrogenation.

17. (Original) A process for producing an optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6):

wherein R² is an alkyl group; R⁵ to R⁸ are each independently a hydrogen atom or a substituent; and the symbol * is a chiral carbon atom,

or a salt thereof, and an optically active phenylpropionic acid of the formula (5):

$$R^{5}$$
 R^{1}
 R^{7}
 R^{8}
 R^{2}
 R^{2}
 R^{5}
 R^{1}
 R^{2}
 R^{3}
 R^{4}
 R^{5}
 R^{5}

wherein R¹ is a protective group; and R², R⁵ to R⁸ and the symbol * are each the same as defined above,

or a salt thereof, which comprises subjecting a cinnamic acid of the formula (4):

$$\begin{array}{c}
R^{5} \\
R^{1}O
\end{array}$$

$$\begin{array}{c}
R^{8} \\
R^{8}
\end{array}$$

$$\begin{array}{c}
COOH \\
COOH
\end{array}$$

$$\begin{array}{c}
COOH
\end{array}$$

wherein R¹, R², and R⁵ to R⁸ are each the same as defined above, or a salt thereof, to asymmetric hydrogenation.

18. (Original) A process for producing an optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6):

$$\begin{array}{c|c}
R^5 & * C00H \\
HO & R^8 & OR^2
\end{array}$$
(6)

wherein R² is an alkyl group, R⁵ to R⁸ are each independently a hydrogen atom or a substituent; and the symbol * is a chiral carbon atom,

or a salt thereof, which comprises reacting a benzaldehyde of the formula (1):

$$R^5$$
 R^6
 CHO
 R^1O
 R^7
 R^8
 (1)

wherein R^1 is a protective group; and R^5 to R^8 are each the same as defined above, with a glycolic acid derivative of the formula (2):

$$R^2O$$
 $COOR^3$ (2)

wherein R³ is a hydrocarbon group, and R² is the same as defined above, hydrolyzing the resulting product to give a cinnamic acid of the formula (4):

$$\begin{array}{c}
R^5 \\
R^10 \\
R^7
\end{array}$$

$$\begin{array}{c}
R^6 \\
R^8 \\
0R^2
\end{array}$$
(4)

wherein R¹, R², and R⁵ to R⁸ are each the same as defined above, or a salt thereof, and subjecting the cinnamic acid (4) or a salt thereof to asymmetric hydrogenation to give an optically active phenylpropionic acid of the formula (5):

$$R^{5}$$
 R^{1}
 R^{7}
 R^{8}
 R^{2}
 R^{2}
(5)

wherein all the symbols are each the same as defined above, or a salt thereof, and an optically active 3-(4-hydroxyphenyl)propionic acid of the formula (6):

wherein all the symbols are each the same as defined above, or a salt thereof, followed by deprotection.